CUTTING PLAN

date	customer	№ Order	model name/ pattern name
09.2.2009	WEST Tex Ltd	437	10W247

size / color	48	50	52	54	56												TOTAL
	70	80	90	70	60												370
	70	**80**	**90**	**70**	**60**												**370**

fabric	width / cm.	% shrinkage length	% shrinkage width	average consumption rate 1 - off /m.	consuption per order / m.	usability %
Shell	148	0%	0%	1.81	670.23	84.41 %
Nylon Kontrast Collar	148	0%	0%	0.1	36.58	73.90 %
Nylon fabric insert	148	0%	0%	0.04	15.70	99.34 %
Lining (body- & sleeve)	150	0%	0%	1.39	515.52	84.70 %
Ribknit	55	0%	0%	0.17	62.56	83.09 %
Vliseline	90	0%	0%	1.41	521.09	85.77 %
Pocketing	150	0%	0%	0.36	133.96	87.07 %
плотер хартия	162				64.15	

Legend: FF - Face to Face ; TUB - Tubular ; BF - Book Fold ; MR - Mirror

name / code marker	width spreading	dimensions	folds qty	fabric	markers length, cm	markers %	Length, m (consumption X folds)+3cm	details in marker	qty markers
								TOTAL 1 197	TOTAL 20
MM268	**MR 148**	**50, 52**	**80**	Shell	353.54 cm.	84.35 %	285.23	44	2
MM269	**MR 148**	**48, 54**	**70**	Shell	355.07 cm.	84.07 %	250.65	44	2
MM270	**MR 148**	**56/2**	**30**	Shell	384.63 cm.	84.51 %	116.29	44	1
MM271	**MR 148**	**52/2**	**5**	Shell	358.27 cm.	84.69 %	18.06	44	1
MM272	**MR 148**	**48/7, 50/8, 52/9, 54/7, 56/6**	**10**	Nylon Kontrast Collar	362.8 cm.	73.9 %	36.58	111	1
MM273	**MR 148**	**48/7, 50/8, 52/9, 54/7, 56/6**	**10**	Nylon fabric insert	153.98 cm.	99.34 %	15.70	148	1
MM274	**MR 150**	**48, 52, 54**	**70**	Lining (body- & sleeve)	409.47 cm.	85.22 %	288.73	60	1
MM275	**MR 150**	**50, 52, 56**	**20**	Lining (body- & sleeve)	424.66 cm.	84.26 %	85.53	60	1
MM276	**MR 150**	**50/2, 56**	**30**	Lining (body- & sleeve)	417.44 cm.	84.66 %	126.13	60	1
MM277	**MR 150**	**56/2**	**5**	Lining (body- & sleeve)	299.6 cm.	84.65 %	15.13	40	1
MM278	**MR 55**	**48/3, 50/4, 52/4, 54/3, 56/3**	**20**	Ribknit	284 cm.	83.4 %	57.40	17	1
MM279	**MR 55**	**48/2, 52/2, 54/2**	**5**	Ribknit	100.2 cm.	82.77 %	5.16	6	1
MM280	**MR 90**	**50, 52**	**80**	Vliseline	276.09 cm.	85.32 %	223.27	68	1
MM281	**MR 90**	**48, 54**	**70**	Vliseline	274.62 cm.	85.81 %	194.33	68	1
MM282	**MR 90**	**56/2**	**30**	Vliseline	295.03 cm.	86.07 %	89.41	68	1
MM283	**MR 90**	**52/2**	**5**	Vliseline	278.52 cm.	85.88 %	14.08	68	1
MM284	**MR 150**	**48/2, 50/2, 52/3, 54/2, 56/2**	**30**	Pocketing	395.87 cm.	86.68 %	119.66	143	1
MM285	**MR 150**	**48/2, 50/4, 54/2**	**5**	Pocketing	283.06 cm.	87.46 %	14.30	104	1

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